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D4635-043
Job Sheet 201714



Part No: D4635-043

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/19

Job Tracking No:

Due Date: 11/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4635 REV.G SHEETS 5,6 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL ver:DD IPP Rev D Dwg Update 13/12/09 DL IPP Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL IPP REV:G 19.05.14 AS PER DWG REV.G DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/15/19		0.00	1.00	Small Fab - 1		58 NOV 18 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/15/19		0.00	0.00	QC 5 - 10		DAS NOV 27 2019 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 78
				Packaging 3 - 26 - B4B	9-89 NOV 27 2019
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	11/15/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-89 NOV 27 2019
				QC 21 - SA - 53	9-89

Part Op 100 - (Small Fab) **APPLY A 3/16" SEAM OF PLASTIC WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF IT
 Descriptions: LIGHT, LET DRY FOR ONE HOUR ** PLASTIC WELD 2 BATCH: _____ 1- Assemble as per Dwg
 D4635-042 2- Install No Smoking & Seat belt symbols 3- Install led lights 4- Install air valves 5- Install wiring harness
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

012979

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-143	Aft Ceiling Replacement Panel Assembly, LH	1 pcs (1 ea)	100-Small Fab - 1	5229302
D4646-1	Plenum Cap Assembly	1 pcs (1 ea)	100-Small Fab - 1	5188389
D4652-7	Air Valve	1 pcs (1 ea)	100-Small Fab - 1	5234503
D4655-1	Speaker	1 pcs (1 ea)	100-Small Fab - 1	5035834
D4708-9	Lanyard	1 pcs (1 ea)	100-Small Fab - 1	5001856
D4728-045	LH Cabin Speaker #3	1 pcs (1 ea)	100-Small Fab - 1	5018498
D4728-061	Cabin Lights Control Relay	1 pcs (1 ea)	100-Small Fab - 1	5176779
D4743-1	Speaker Grill	1 pcs (1 ea)	100-Small Fab - 1	5022501
MS21044-N08	Nut	4 Ea (4 ea)	100-Small Fab - 1	5027344
MS21919-WDG8	Clamp	3 Ea (3 ea)	100-Small Fab - 1	5134544
MS24693-BB51	Screw	4 Ea (4 ea)	100-Small Fab - 1	5037007
NAS1149DN832J	Washer	4 Ea (4 ea)	100-Small Fab - 1	5185014
PLT1.5M-M	Tie Wrap	3 Ea (3 ea)	100-Small Fab - 1	fm/29712

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4635-143	1	0	0
	D4646-1	1	37	0
	D4652-7	1	0	0
	D4655-1	1	29	0
	D4708-9	1	48	0
	D4728-045	1	20	0
	D4728-061	1	10	0
	D4743-1	1	33	0
	MS21044-N08	4	157	0
	MS21919-WDG8	3	131	0
	MS24693-BB51	4	661	0
	NAS1149DN832J	4	500	0
	PLT1.5M-M	3	1,963	0
Part Specifications				
Specifications could not be found.				

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NCR No.

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework Scrap Use-as-is		Eng. (Non-AW) Prod. Eng. Coord. Rec./Store/Packaging					
Date :	Sequence #:			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Engineering Water Jet Supplier Quality	
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							
Root Cause		FAULT CATEGORY							
Operator		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
Manufacturing Process		Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Drawing	Finish	Part Lost/Missing	Misread
Equip/Tooling		Crushing	BOM/Route	Grain Direction					
Handling/Preservation		Cracks	Broken/Damage/Defect	Weld	Wrong Stock Pulled				
Material		Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions		Out of Sequence				
Product Improvement		Marks/Chatter	Drill Holes		Off-set/Set-up				
Process Improvement		Mislabeled	Fit/Function						
Human Factors		Other/Details:							